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Service Production Part Approval Process (Service PPAP) is a supplement to Production Part Approval Process (PPAP) 4th edition. This document identifies PPAP requirements for all service parts. These requirements are intended to be clarifications to the PPAP process for service parts and not additional requirements.

(PPAP) Production Part Approval Process | AIAG

Changes in the 4th Edition • Alignment of PPAP to the ISO/TS 16949:2002 process approach, including: - Aligning the order of the PPAP requirements with the automotive product development and manufacturing process - Inclusion of

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an example process flow for PPAP

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AIAG Production Part Approval process
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Product Code: PPAP-4 Pricing Ensure your suppliers understand the processes required to produce parts with consistent quality during an actual production run at production rates. PPAP is the industry standard for defining the production part approval process to ensure engineering design record and specification requirements are consistently met.

Details

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The Production Part Approval Process (PPAP) is a framework of requirements used in the automotive supply chain to establish confidence in suppliers and their manufacturing processes.. The purpose of the PPAP is to ensure that the customer's design has been understood by the supplier and to prove that the supplier is capable of producing parts that meet all the requirements consistently.

Production Part Approval Process: Free PPAP Template

PPAP should be terminated, root cause determined, corrective action implemented and the PFMEA and Control Plan updated. After validating the improvements, another PPAP run is initiated. The Supplier is free to do additional PPAP related activities above

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